

REPORT

Octavia Trubka delsi

Part Number : Octavia Trubka delsi - 260212

Bender : No Bender



Tangent Point

	TP1	MP	TP2
S1	0,000	0,000	0,000
S2	0,000	0,000	0,000
S3	0,000	0,000	0,000
S4	0,000	0,000	0,000

End Statistics

End-to-end distance offset	0,000
End-to-end angle error	0,00000
A-End length error	0,000
B-End length error	0,000
A-End offset error	0,000
B-End offset error	0,000
A-End angle error	0,00000
B-End angle error	0,00000

CLRA

	L	R	A
S1	483,572	0,00000	15,82787
S2	761,785	-126,55713	6,69197
S3	358,340	-76,80145	14,22687
S4	374,193	0,00000	0,00000

LRA

	L	R	A	∅	↻
S1	483,572	0,00000	15,82787	42,000	40,000
	483,572	0,00000	15,82787		
	0,000	0,00000	0,00000		
S2	761,785	-126,55713	6,69197	42,000	40,000
	761,785	-126,55713	6,69197		
	0,000	0,00000	0,00000		

LRA(Continued...)

	L	R	A	∅	↷
S3	358,340	-76,80145	14,22687	42,000	40,000
	358,340	-76,80145	14,22687		
	0,000	0,00000	0,00000		
S4	374,193	0,00000	0,00000	42,000	0,000
	374,193	0,00000	0,00000		
	0,000	0,00000	0,00000		

ALRA

	L	R	A	∅	↷
S1	1519,973	0,00000	15,82787	42,000	40,000
	1519,973	0,00000	15,82787		
	0,000	0,00000	0,00000		
S2	747,137	-126,55713	6,69197	42,000	40,000
	747,137	-126,55713	6,69197		
	0,000	0,00000	0,00000		
S3	384,125	-76,80145	14,22687	42,000	40,000
	384,125	-76,80145	14,22687		
	0,000	0,00000	0,00000		
S4	0,000	0,00000	0,00000	42,000	0,000
	0,000	0,00000	0,00000		
	0,000	0,00000	0,00000		

XYZ

	X	Y	Z	∅	↷
IP1	0,000	0,000	0,000	42,000	0,000
	0,000	0,000	0,000		
	0,000	0,000	0,000		
IP2	489,132	0,000	0,000	42,000	40,000
	489,132	0,000	0,000		
	0,000	0,000	0,000		
IP3	1229,634	209,930	0,000	42,000	40,000
	1229,634	209,930	0,000		
	0,000	0,000	0,000		

XYZ(Continued...)

	X	Y	Z	∅	↻
IP4	1585,967	284,568	-34,229	42,000	40,000
	1585,967	284,568	-34,229		
	0,000	0,000	0,000		
IP5	1965,060	276,690	-31,570	42,000	0,000
	1965,060	276,690	-31,570		
	0,000	0,000	0,000		

Tube Properties

General	
CAD File	
Part Number	Octavia Trubka delsi - 260212
Units	
Units	mm
Angular Units	Deg
Physical Properties	
Nominal tube length	2003,545
Measured tube length	2003,545
Development tube length	2003,545
Nominal end-to-end distance	1984,695
Measured end-to-end distance	1984,695
Nominal end-to-end angle	0,022
Measured end-to-end angle	0,022
Tube length difference	0,000
B-End difference tag	0,000
Tube cut length	2003,545
Tube diameter	42,000
Wall thickness	0,000
A-End expanded/reduced diameter	42,000
A-End expanded/reduced length	0,000
B-End expanded/reduced diameter	42,000
B-End expanded/reduced length	0,000
A-End offset length	0,000

Tube Properties(Continued...)

Physical Properties	
B-End offset length	0,000

Tolerances	
Tangent Point	2,000
Intersection Point	2,000
Qualification Envelope	2,000
A-End Length Qualification Envelope	2,000
B-End Length Qualification Envelope	2,000
A-End Angle Qualification Envelope	2,00000
B-End Angle Qualification Envelope	2,00000

Inspection Options	
Alignment	TP Best Fit
A-End tool offset	OFF
B-End tool offset	OFF
Skip A-End	OFF
Skip B-End	OFF
Measurement Mode	AutoSingle Mode
Max Cylinder Fit Threshold	0,750
Max Intersection Measurement Error	2,000

Correction Options	
Partial Length Correction	OFF
Partial Rotation Correction	OFF
Partial Angle Correction	OFF
Correction Conflict Length	2,000
Correction Conflict Angle	2,00000
Fixed Springback	0,00000
Proportional Springback Percentage	0,00
Tube Elongation Percentage	0,00